

PARA LIGHT ELECTRONICS CO., LTD.

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DATA SHEET

PART NO.: LC150LBCT-XG

REV: <u>A/0</u>

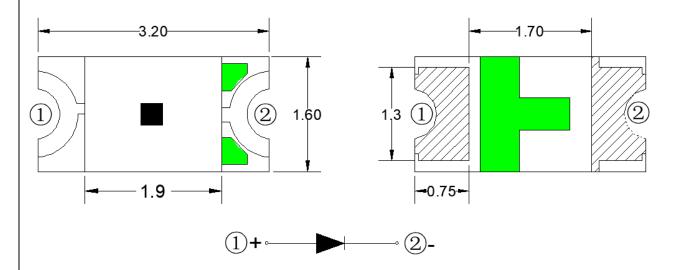
CUSTOMER'S APPROVAL : _____ DCC : ____



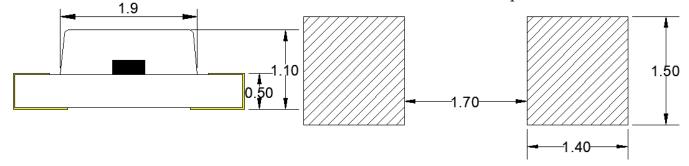
LC150LBCT-XG

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PACKAGE DIMENSIONS



Recommended pad size



NOTES:

- 1.All dimensions are in millimeters
- 2.Tolerances are±0.2mm unless otherwise noted
- 3. The Specifications in the datasheet are subject to change without notice.



LC150LBCT-XG

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FEATURES

Dimension (L/w/h): 1.6 x 0.8 x 0.9 mm

Color: Blue light

Colloid: transparent colloid EIA standard packaging

Environmental protection products meet ROHS requirements

Suitable for automatic placement machine Suitable for infrared reflow soldering process

ABSOLUTE MAXIMUM RATING : (Ta = 25°)

Symbol	Parameter	Rating	Unit			
PD	Power consumption	90	mW			
lf	Forward Current	30	mA			
lfp	Peak Forward Current (1/10 duty cycle 0.1ms)	100	mA			
VR	Reverse Voltage	5	V			
ESD	Electrostatic discharge (HBM)	2000	V			
Topr	Operating Temperature Range	-30℃ ~ + 85℃	$^{\circ}$			
Tstg	Storage Temperature Range	-40℃ ~ + 90℃	$^{\circ}$ C			
Tsol	Reflow soldering : 255°C ,10s, Hand soldering : 300°C ,3s					

Note: Pulse width ≤0.1ms, Duty≤1/10

ELECTRO-OPTICAL CHARACTERISTICS: (Ta = 25°C)

Parameter	Symbol	Min.	Тур.	Max.	Unit	Test Condition
Luminous Intensity	IV	80	-	180	mcd	IF=20mA
Viewing Angle	201/2	-	120	-	deg	IF=20mA
Dominant Wavelength	WD	460	-	470	nm	IF=20mA
Forward Voltage	VF	2.8	-	3.4	V	IF=20mA
Reverse Current	IR	-	-	5	μΑ	VR=5V



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Bin Code List

Parameter	Symbol	Min.	Max.	Unit	Test Condition
	iV	80	105		IF =20mA
Luminous Intensity		105	138	mcd	
		138	180		
	VF	2.8	3.0	V	IF =20mA
Forward Voltage		3.0	3.2		
		3.2	3.4		
		460	463		IF =20mA
Dominant Wavelength		463	466	nm	
vvavelengui		466	469		
		469	472		

Label marking error:

- 1. Tolerance of measurement of Radiation intensity is $\pm 20\%$.
- 2. Tolerance of measurement of dominant wavelength is ± 1 nm.
- 3. Tolerance of measurement of Vf is ± 0.1 V.

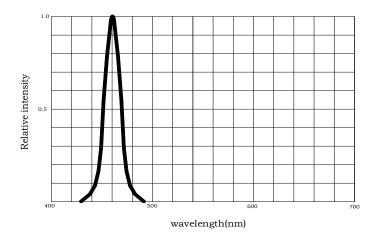


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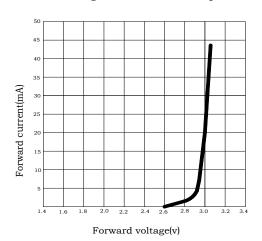
REV:A/0

Typical Electro-Optical Characteristics Curves

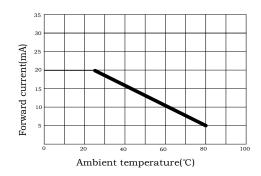
Relative intensity VS wavelength



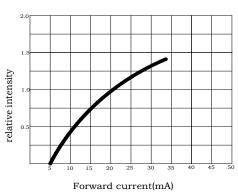
Valtage current relationship



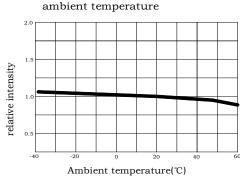
Current and a'mbient temperature



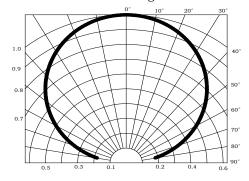
Relative light intensity vs current



Relative light intensity vs



Radiation angle

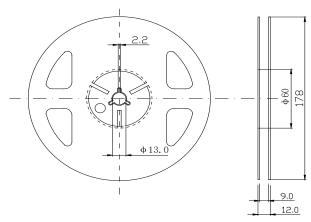




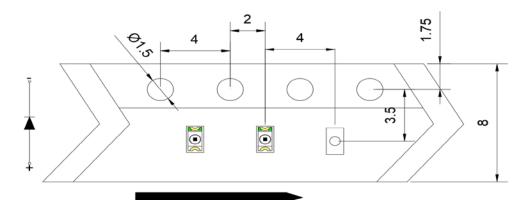
LC150LBCT-XG

REV:A/0

Reel Dimensions



Package Dimensions Of Tape And Reel



Notes:

- 1. Taping Quantity: 3000pcs
- 2. The tolerances unless mentioned is±0.15mm

Label Explanation



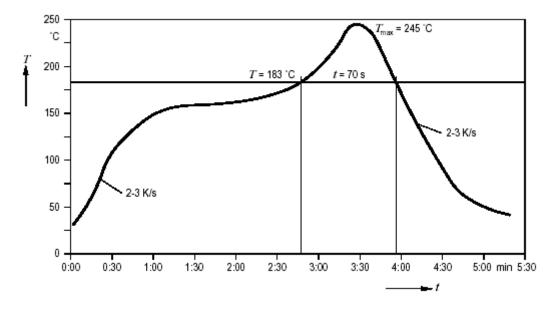
ITEM CODE:PARA LIGHT PART NO: LC150LBCT-XG LOT NO: Batch number



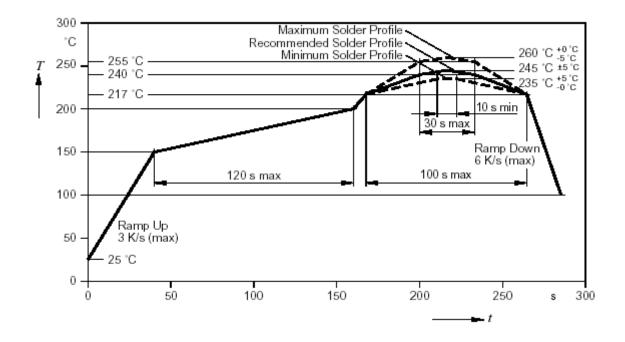
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Suggest Sn/Pb IR Reflow Soldering Profile Condition:



Suggest Pb-Free IR Reflow Soldering Profile Condition:



PARA ight

SURFACE MOUNT DEVICE LED

LC150LBCT-XG

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Cleaning

- * If cleaning is required, use the following solutions for less than 1 minute and less than 40°C.
- * Appropriate chemicals: Ethyl alcohol and isopropyl alcohol.
- * Effect of ultrasonic cleaning on the LED resin body differs depending on such factors as the oscillator output, size of PCB and LED mounting method. The use of ultrasonic cleaning should be enforced at proper output after confirming there is no problem.

CAUTIONS

1. Application Limitation:

The LED's described here are intended to be used for ordinary electronic equipment (such as office equipment, communication equipment and household application). Consult PARA's sales in advance for information on application in which exceptional quality and reliability are required, particularly when the failure or malfunction of the LED's may directly jeopardize life or health (such as airplanes, automobiles, traffic control equipment, life support system and safety devices).

2.Storage:

If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions. Baking treatment: 60±5°C for 24 hours.

3. Soldering

Do not apply any stress to the lead frame during soldering while the LED is at high temperature.

Recommended soldering condition.

Reflow Soldering:

Pre-heat 120~150°C, 120sec. MAX., Peak temperature : 240°C Max. Soldering time : 10 sec Max.

Soldering Iron: (Not recommended)

Temperature 300°C Max., Soldering time: 3 sec. Max.(one time only), power dissipation of iron: 20W Max. use SN60 solder of solder with silver content and don't to touch LED lens when soldering.

Wave soldering:

Pre-heat 100°C Max, Pre-heat time 60 sec. Max, Solder wave 260°C Max, Soldering time 5 sec. Max. preformed consecutively cooling process is required between 1st and 2nd soldering processes.



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4. Lead-Free Soldering

For Reflow Soldering:

- 1. Pre-Heat Temp:150-180°C,120sec.Max.
- 2. Soldering Temp:Temperature Of Soldering Pot Over 230°C,40sec.Max.
- 3、Peak Temperature:260°C, 5sec.
- 4、Reflow Repetition:2 Times Max.
- 5. Suggest Solder Paste Formula 93.3 Sn/3.1 Ag/3.1 Bi /0.5 Cu

For Soldering Iron (Not Recommended):

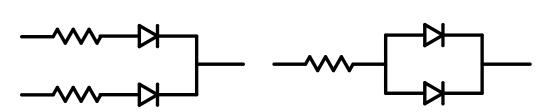
- 1. Iron Tip Temp:350°C Max.
- 2. Soldering Iron:30w Max.
- 3. Soldering Time: 3 Sec. Max. One Time.

For Dip Soldering:

1. Pre-Heat Temp:150°C Max. 120 Sec. Max.

Circuit model A

- 2、Bath Temp:265°C Max.
- 3、Dip Time:5 Sec. Max.
- 5. Drive Method



(A)Recommended circuit.

(B)The difference of brightness between LED's could be found due to the Vf-If characteristics of LED.

Circuit model B