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DATA SHEET

PART NO.: LT2835KRCT-0.2W

REV: A / 0

CUSTOMER'S APPROVAL : _____

DCC : _____

DRAWING NO. : DS-7A-21-0004

DATE : 2021-10-13

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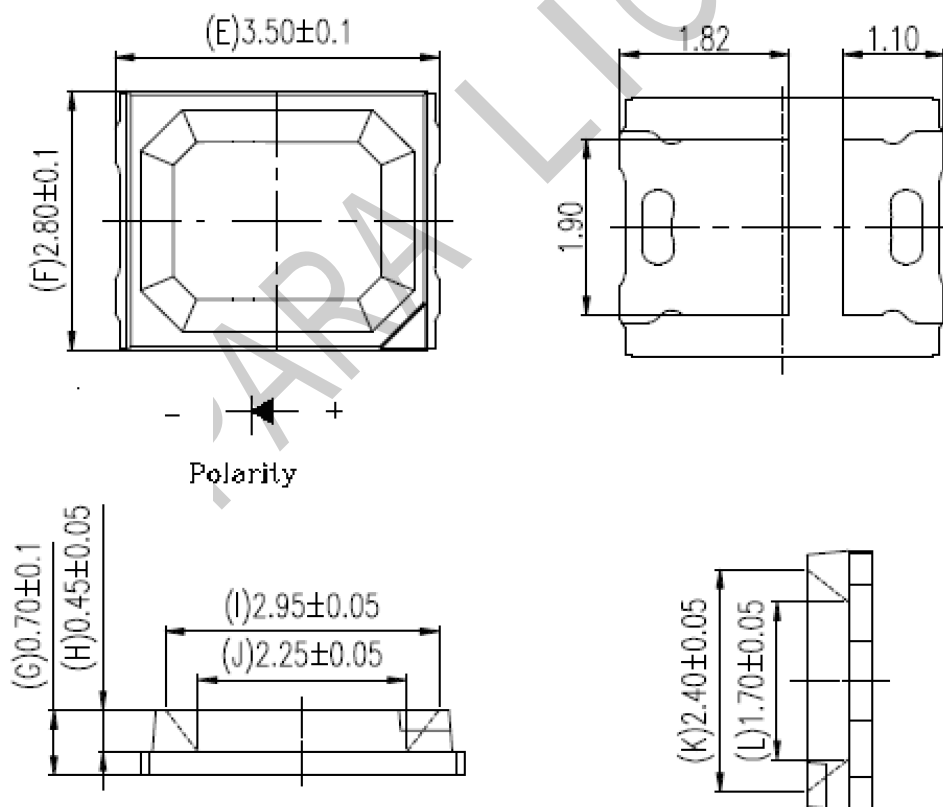
● Features

- * Top view, Wide view angle, Blue color PLCC 2 package SMD LED .
- * EIA STD package, packing in 8mm tape on 7" diameter reels
- * Compatible with automatic Pick & Place equipment.
- * Compatible with IR Reflow soldering and TTW soldering.
- * Pb free product and acceptable lead-free process.
- * Meet RoHS Green Product.

● Application

- * Backlighting (Switches, keys, displays, illuminated advertising)
- * Emergency lighting / Signal and symbol luminaries.

● Package Outline Dimensions



Notes:

1. All dimensions are in millimeters.
2. Tolerance is $\pm 0.10\text{mm}$ (.004") unless otherwise noted.

● **CHIP MATERIALS**

- * Dice Material : AlGaInP
- * Light Color : Red
- * Lens Color : Water Clear

● **Absolute Maximum Ratings(Ta=25°C)**

Symbol	Parameter	Rating	Unit
PD	Power Dissipation	150	mW
IPF	Peak Forward Current (1/10 Duty Cycle, 0.1ms Pulse Width)	100	mA
IF	Continuous Forward Current	60	mA
VR	Reverse Voltage	5	V
ESD	Electrostatic Discharge Threshold (HBM) ^{Note A}	1000	V
Topr	Operating Temperature Range	-40~+80	°C
Tstg	Storage Temperature Range	-40~+85	°C
Tsold	Soldering Temperature (One times MAX.)	Reflow Soldering:260°C (for 10seconds)	
		Hand Soldering:350°C (for 3 seconds)	

Note A :

HBM : Human Body Model. Seller gives no other assurances regarding the ability of to withstand ESD.

● **Electro-Optical Characteristics (Ta=25°C)**

Parameter	Symbol	Min.	Typ.	Max.	Unit	Test Condition
Luminous Intensity	Iv	2500		3500	Mcd	IF=60mA
Viewing Angle	2θ1/2		120		Deg	
Dominant Wavelength	λD	618	--	625	nm	IF=60mA
Spectrum Radiation Bandwidth	Δλ		20		nm	IF=60mA
Forward Voltage	VF	1.8	2.0	2.4	V	IF=60mA
Reverse Current	IR			10	μA	VR = 5V

Notes:

1. Luminous intensity is measured with a light sensor and filter combination that proximates the CIE eye-response curve.
2. $\theta_{1/2}$ is the off-axis angle at which the luminous intensity is half the axial luminous intensity.
3. Caution in ESD :
Static Electricity and surge damages the LED. It is recommended use a wrist band or anti-electrostatic glove when handling the LED. All devices, equipment and machinery must be properly grounded.
4. Major standard testing equipment by "Instrument System" Model : CAS140B Compact Array Spectrometer and "KEITHLEY" Source Meter Model : 2400.

● Typical Electro-Optical Characteristics Curves

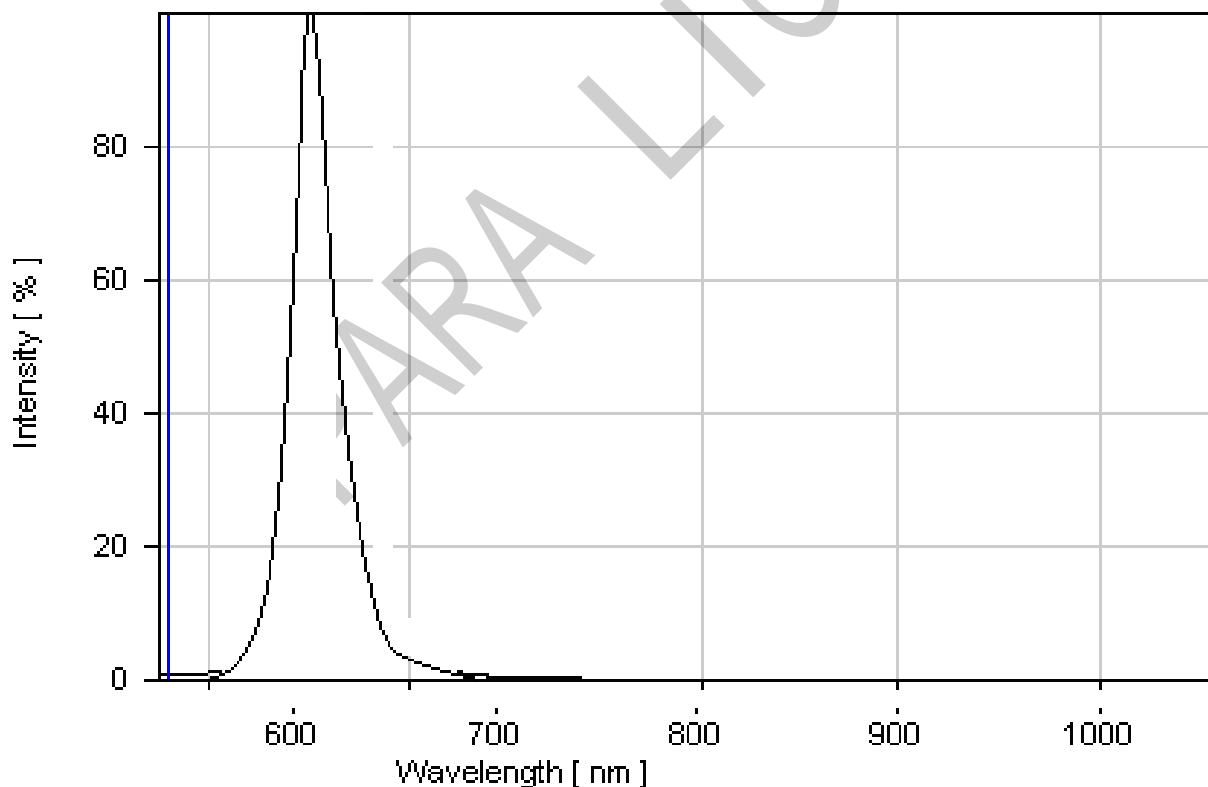
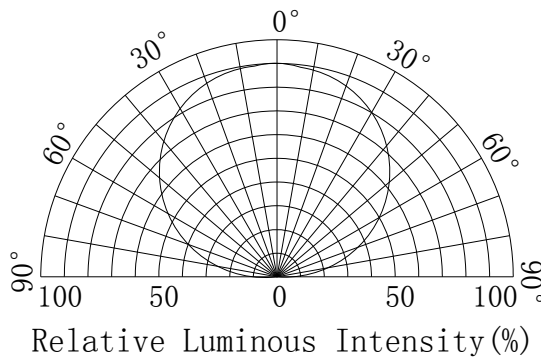
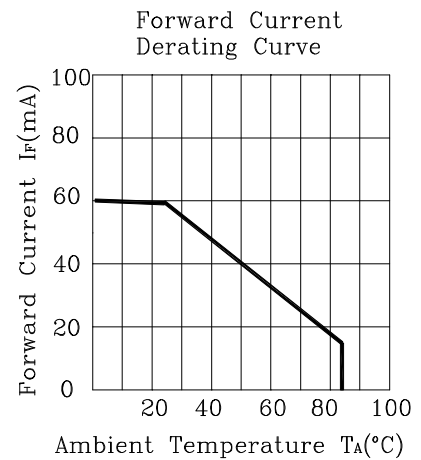
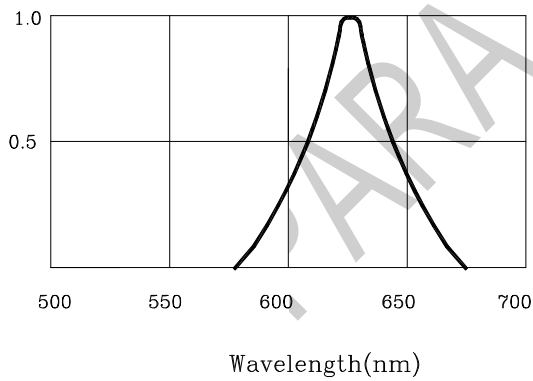
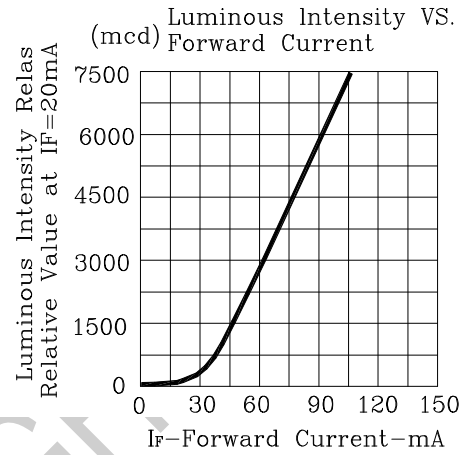
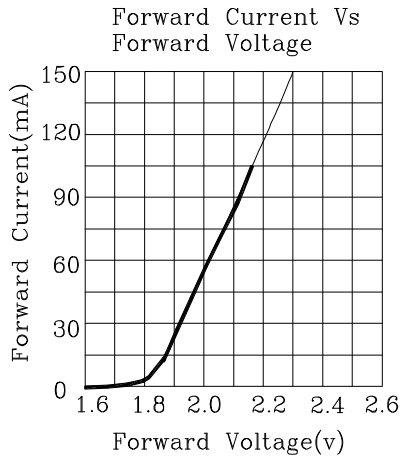


Fig.1 Relative Intensity vs. Wavelength

● Typical Electro-Optical Characteristics Curves

(25°C Ambient Temperature Unless Otherwise Noted)



● Bin Code List

Luminous Flux, Unit: (lm)@60mA		
Bin Code	Min	Max
E	2500	3000
F	3000	3500

Tolerance of each bin are $\pm 10\%$

Forward Voltage(VF), Unit:V@60mA		
Bin Code	Min	Max
B1	1.8	2.0
B2	2.0	2.2
C1	2.2	2.4

Tolerance of each bin are $\pm 0.1V$

Dominant Wavelength (Hue),Unit: nm@60mA		
Bin Code	Min	Max
O7	618	621
O8	621	625

Tolerance of each bin are $\pm 1nm$

● Label Explanation



CUS.PART NO:

CUSTOMER: :

PART NO: LT2835KRCT-0.2W



LOT NO:

IV :



VF:

QUANTITY:

WD:

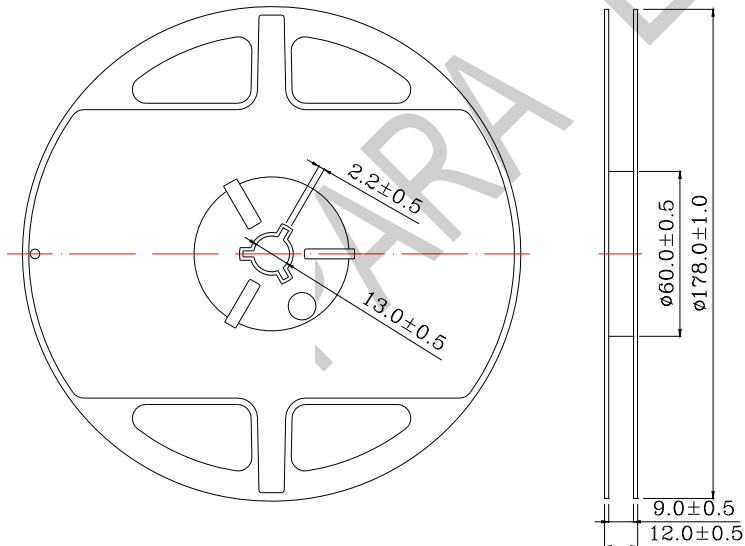


DATE CODE:

QC: RoHS



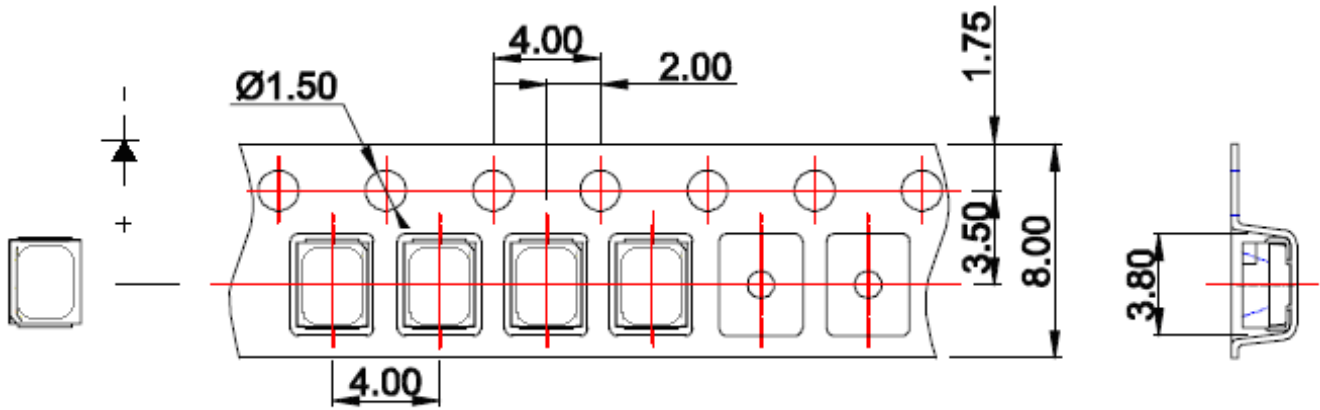
● Reel Dimensions



Notes:

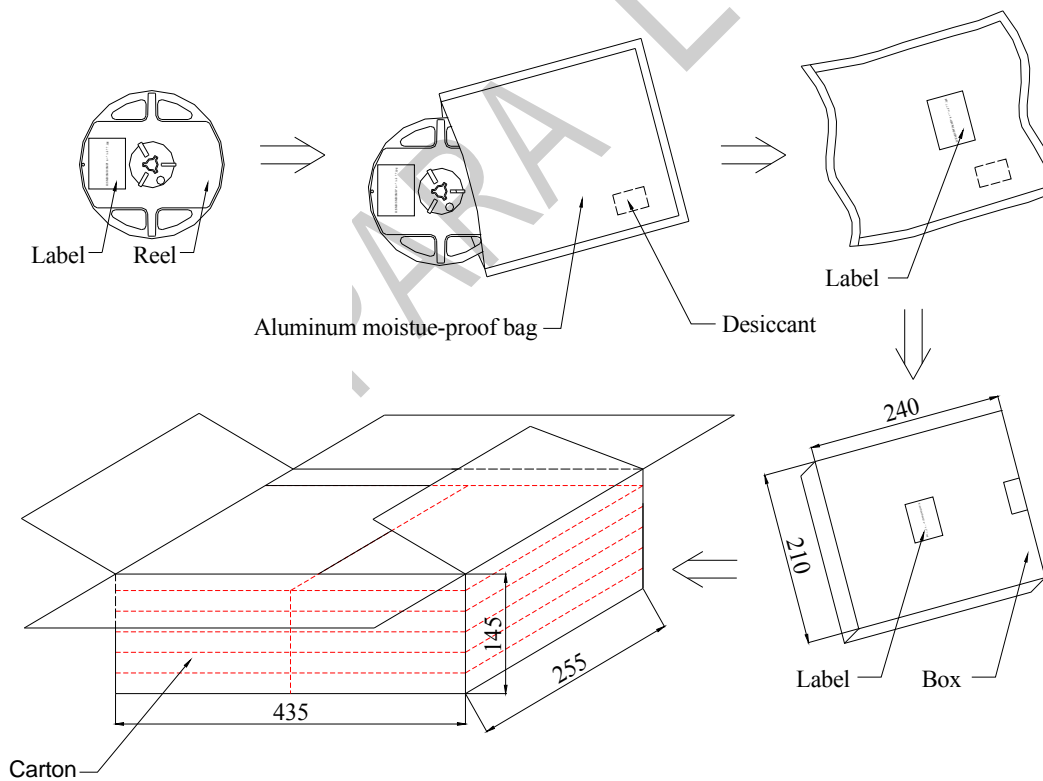
1. Taping Quantity : 3000 pcs/reel
2. The tolerances unless noted is±0.1mm, Angle±0.5°, Unit: mm.

● Package Dimensions Of Tape And Reel



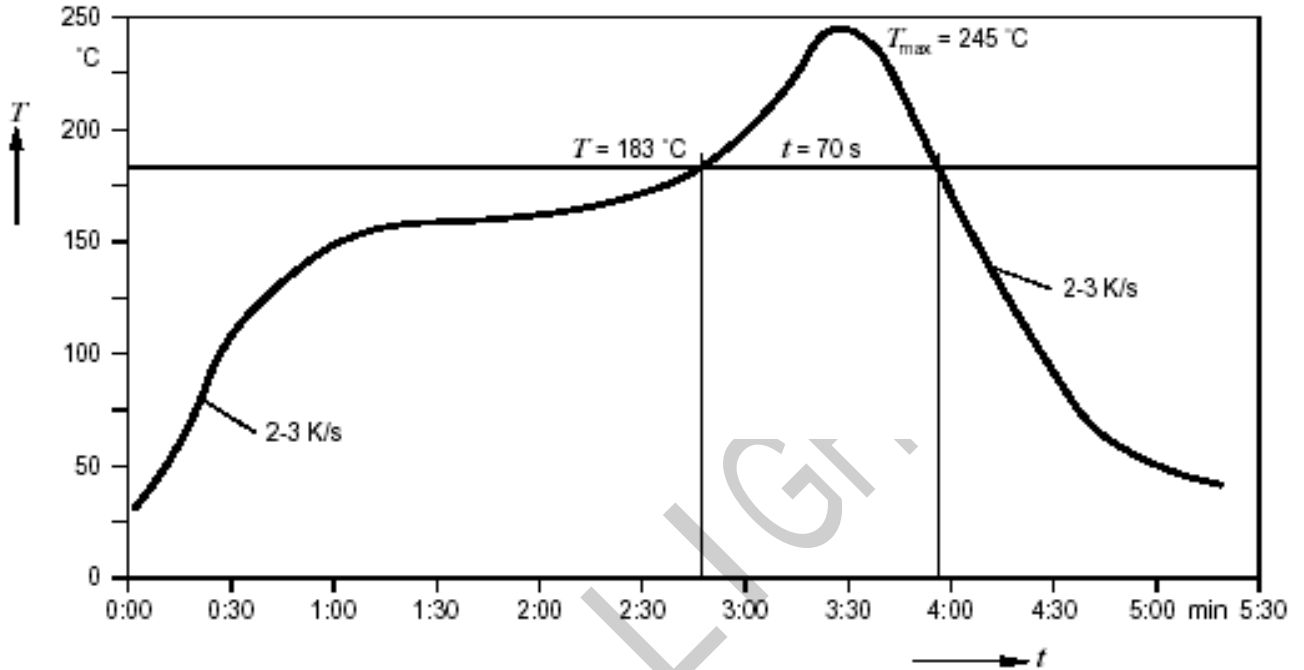
Notes: All dimensions are in millimeters.

● Moisture Resistant Packaging

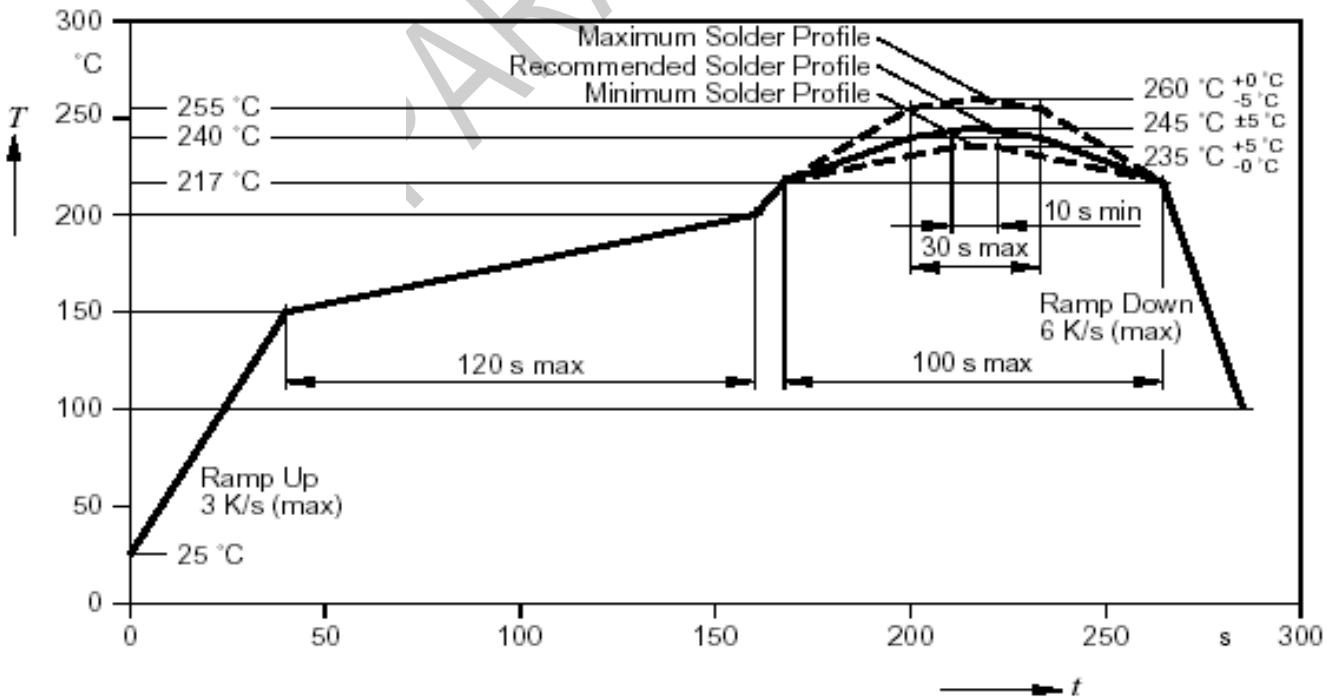


Notes : One reel in a bag, one bag in a inner box, ten inner boxes in a carton. Unit : mm.

● Suggest Sn/Pb IR Reflow Soldering Profile Condition:



● Suggest Pb-Free IR Reflow Soldering Profile Condition:



● CAUTIONS

1. Static Electricity:

* Static electricity or surge voltage damages the LEDs.

It is recommended that a wrist band or an anti-electrostatic glove be used when handling the LEDs.

* All devices, equipment and machinery must be properly grounded.

It is recommended that measures be taken against surge voltage to the equipment that mounts the LEDs.

* When inspecting the final products in which LEDs were assembled, it is recommended to check whether the assembled LEDs are damaged by static electricity or not. It is easy to find static-damaged LEDs by a light-on test or a VF test at a lower current (blew 1mA is recommended).

* Damaged LEDs will show some unusual characteristics such as the leak current remarkably increases, the forward voltage becomes lower, or the LEDs do not light at the low current.

Criteria: (VF>2.0V, at IF=0.5mA)

2. Storage :

* Before opening the package :

The LEDs should be kept at 30°C or less and 85%RH or less. When storing the LEDs, moisture proof packaging with absorbent material (silica gel) is recommended.

* After opening the package :

The LEDs should be kept at 30°C or less and 70%RH or less. The LEDs should be soldered within 168 hours (7 days) after opening the package. If unused LEDs remain, they should be stored in moisture proof packages, such as sealed containers with packages of moisture absorbent material (silica gel). It is also recommended to return the LEDs to the original moisture proof bag and to reseal the moisture proof bag again.

If the moisture absorbent material (silica gel) has faded away or the LEDs have exceeded the storage time, baking treatment should be performed using the following conditions.

Baking treatment: more than 24hours at 65±5°C.

* Please avoid rapid transitions in ambient temperature in high humidity environments where condensation may occur.

3. Soldering:

Do not apply any stress to the LED lens during soldering while the LED is at high temperature.

Recommended soldering condition.

* Reflow Soldering :

Pre-heat 120~150°C, 120sec. MAX., Peak temperature : 240°C Max. Soldering time : 10 sec Max.

* Soldering Iron : (Not recommended)

Temperature 350°C Max., Soldering time : 3 sec. Max. (one time only), power dissipation of iron :

20W Max. use SN60 solder of solder with silver content and don't touch LED lens when soldering.

4. Lead-Free Soldering

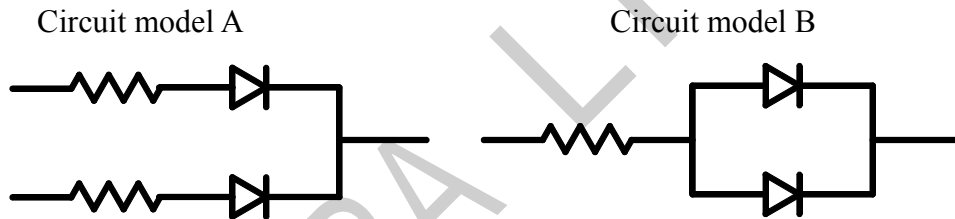
For Reflow Soldering :

- 1、Pre-Heat Temp: 150-180°C ,120sec.Max.
- 2、Soldering Temp: Temperature Of Soldering Pot Over 240°C ,40sec.Max.
- 3、Peak Temperature: 260°C , 10sec.
- 4、Reflow Repetition: 2 Times Max.
- 5、Suggest Solder Paste Formula : 93.3 Sn/3.1 Ag/3.1 Bi/0.5 Cu

For Soldering Iron (Not Recommended) :

- 1、Iron Tip Temp: 350°C Max.
- 2、Soldering Iron: 30w Max.
- 3、Soldering Time: 3 Sec. Max. One Time.

5. Drive Method



(A)Recommended circuit.

(B)The difference of brightness between LED's could be found due to the Vf-If characteristics of LED.

6. Reliability

1、Criteria For Judging The Damage

Item	Symbol	Test Conditions	Criteria for Judgement	
			MIN.	Max.
Forward Voltage	VF	IF=60mA	-	U.S.L.*) \times 1.1
Reverse Current	IR	VR=5V	-	U.S.L.*) \times 2.0
Luminous Intensity	IV	IF=60mA	L.S.L**) \times 0.7	-

*) U.S.L.: Upper Standard Level

**) L.S.L: Lower Standard Level

2、 Test Items And Results

Test Item	Reference Standard	Test Condition	Note	Number of Damaged
Resistance to Soldering Heat (Reflow Soldering)	JEITA ED-4701300 301	Tsld=260°C,10sec. (Pre treatment 30°C,70%,168hrs)	2times	0/50
Solder ability (Reflow Soldering)	JEITA ED-4701300 303	Tsld=215°C,3sec. (Lead Solder)	1time over 95%	0/50
Thermal Shock	JEITA ED-4701300 307	-40°C ~ 100°C 30min. 30min.	100cycles	0/50
Temperature Cycle	JEITA ED-4701100 105	-40°C ~ 25°C~100°C~25°C 30min. 5min. 30min. 5min	100cycles	0/50
High Temperature Storage	JEITA ED-4701200-201	Ta=100°C	1000hrs.	0/50
Temperature Humidity Storage	JEITA ED-4701100 103	Ta=60°C,RH=90%	1000hrs.	0/50
Low Temperature Storage	JEITA ED-4701200 202	Ta=-40°C	1000hrs.	0/50
Steady State Operating Life Condition		Ta=25°C,IF=60mA	1000hrs.	0/50
Steady State Operating Life of High Temperature		Ta=85°C,IF=5mA	500hrs.	0/50
Steady State Operating Life of High Humidity Heat		Ta=60°C,RH=90%,IF=60mA	500hrs.	0/50
Steady State Operating Life of Low Temperature		Ta=-30°C,IF=60mA	500hrs.	0/50
Vibration	JEITA ED-4701400 403	100~2000~100HzSweep 4min.200m/s ² 3direction,4cycles	48min	0/50
Substrate Bending	JEITA ED-4702	3mm,5±1sec	1time	0/50
Stick	JEITA ED-4702	5N,10±1sec	1time	0/50

6.Others:

The appearance and specifications of the product may be modified for improvement without notice.