

IC 2,5/ 3-STGF-5,08 - PCB connector



1825514

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Pin, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: IC 2,5/...-STGF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Threaded flange, type of packaging: packed in cardboard

Your advantages

- Well-known connection principle allows worldwide use
- Easy PCB replacement thanks to plug-in modules
- Screwable flange for superior mechanical stability
- Inverted connector with pin contacts for touch-proof device outputs or free-hanging cable/cable connections
- Can be combined with the MSTB 2,5 range
- Low temperature rise, thanks to maximum contact force

Commercial Data

Item number	1825514
Packing unit	50 pc
Minimum order quantity	50 pc
Sales Key	AAC
Product Key	AACADC
Catalog Page	Page 273 (C-1-2013)
GTIN	4017918049676
Weight per Piece (including packing)	6 g
Weight per Piece (excluding packing)	5.769 g
Customs tariff number	85366990
Country of origin	DE

IC 2,5/ 3-STGF-5,08 - PCB connector



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Technical Data

Product properties

Type	Inverted
Product line	COMBICON Connectors M
Product type	PCB plug
Product family	IC 2,5/...STGF
Number of positions	3
Pitch	5.08 mm
Number of connections	3
Number of rows	1
Mounting flange	Threaded flange
Number of potentials	3

Electrical properties

Nominal current I_N	12 A
Nominal voltage U_N	320 V
Degree of pollution	3
Contact resistance	1.5 m Ω
Rated voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
Rated voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
Rated voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV

Connection data

Connection technology

Type	Inverted
Connector system	COMBICON MSTB 2,5
Nominal cross section	2.5 mm ²
Type of contact	Pin

Interlock

Locking type	Screw locking
Mounting flange	Threaded flange
Tightening torque	0.3 Nm

Conductor connection

Connection method	Screw connection with tension sleeve
Conductor/PCB connection direction	0 °
Conductor cross section rigid	0.2 mm ² ... 2.5 mm ²
Conductor cross section flexible	0.2 mm ² ... 2.5 mm ²
Conductor cross section AWG	24 ... 12

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Conductor cross section flexible, with ferrule without plastic sleeve	0.25 mm ² ... 2.5 mm ²
Conductor cross section, flexible, with ferrule, with plastic sleeve	0.25 mm ² ... 2.5 mm ²
2 conductors with same cross section, solid	0.2 mm ² ... 1 mm ²
2 conductors with same cross section, flexible	0.2 mm ² ... 1.5 mm ²
2 conductors with same cross section, flexible, with ferrule without plastic sleeve	0.25 mm ² ... 1 mm ²
2 conductors with the same cross section, flexible, with TWIN ferrule with plastic sleeve	0.5 mm ² ... 1.5 mm ²
Cylindrical gauge a x b / diameter	2.8 mm x 2.0 mm / 2.4 mm
Stripping length	7 mm
Tightening torque	0.5 Nm ... 0.6 Nm

Material specifications

Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface terminal point (top layer)	Tin (5 - 7 µm Sn)
Metal surface terminal point (middle layer)	Nickel (2 - 3 µm Ni)
Metal surface contact area (top layer)	Tin (5 - 7 µm Sn)
Metal surface contact area (middle layer)	Nickel (2 - 3 µm Ni)

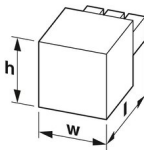
Material data - housing

Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

Material data – actuating element

Color ()	()
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Dimensions

Dimensional drawing	
Pitch	5.08 mm

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Width [w]	25.36 mm
Height [h]	15 mm
Length [l]	19.2 mm

Mounting

Drive form screw head	Slotted (L)
Drive form screw head	Slotted (L)

Flange

Tightening torque	0.3 Nm
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Notes

Notes on operation	In accordance with IEC 61984, COMBICON connectors have no switching power (COC). During designated use, they must not be plugged in or disconnected when carrying voltage or under load.
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Mechanical tests

Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.2 mm ² / solid / > 10 N
	0.2 mm ² / flexible / > 10 N
	2.5 mm ² / solid / > 50 N
	2.5 mm ² / flexible / > 50 N

Insertion and withdrawal forces

Result	Test passed
No. of cycles	25
Insertion strength per pos. approx.	8 N
Withdraw strength per pos. approx.	6 N

Torque test

Specification	IEC 60999-1:1999-11
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Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

Polarization and coding

Specification	IEC 60512-13-5:2006-02
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Result	Test passed
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Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

Environmental and real-life conditions

Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Sweep speed	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	4.8 kV
Contact resistance R_1	1.5 m Ω
Contact resistance R_2	1.6 m Ω
Insertion/withdrawal cycles	25
Insulation resistance, neighboring positions	> 5 M Ω

Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm ³ SO ₂ on 300 dm ³ /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	2.21 kV

Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

Electrical tests

Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	20

Insulation resistance

Specification	IEC 60512-3-1:2002-02
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Insulation resistance, neighboring positions	> 5 MΩ
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Air clearances and creepage distances |

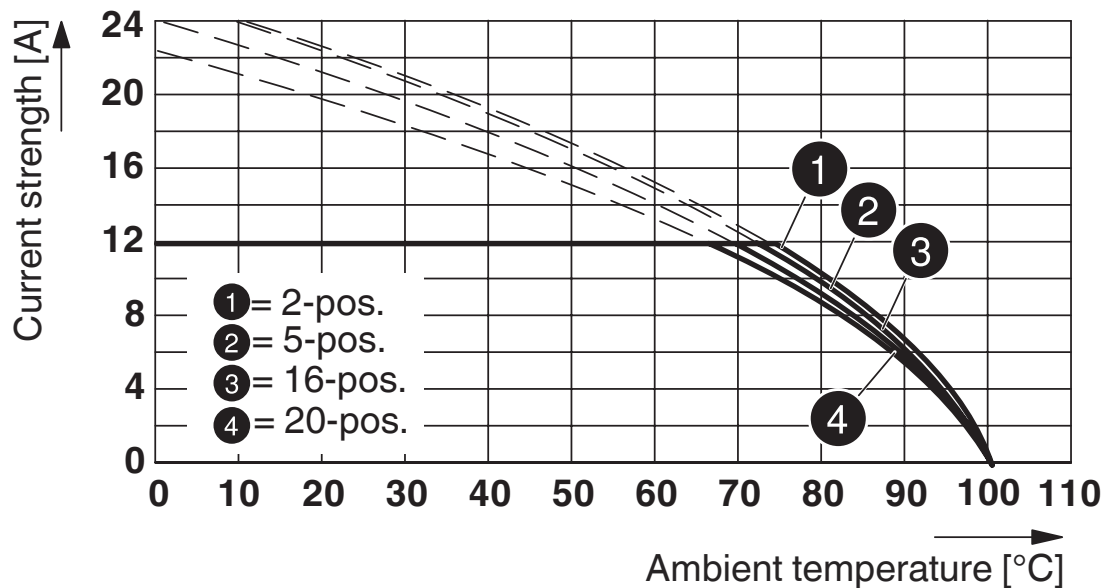
Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	250 V
Rated surge voltage (III/3)	4 kV
minimum clearance value - non-homogenous field (III/3)	3 mm
minimum creepage distance (III/3)	3.2 mm
Rated insulation voltage (III/2)	320 V
Rated surge voltage (III/2)	4 kV
minimum clearance value - non-homogenous field (III/2)	3 mm
minimum creepage distance (III/2)	3 mm
Rated insulation voltage (II/2)	630 V
Rated surge voltage (II/2)	4 kV
minimum clearance value - non-homogenous field (II/2)	3 mm
minimum creepage distance (II/2)	3.2 mm

Packaging specifications

Type of packaging	packed in cardboard
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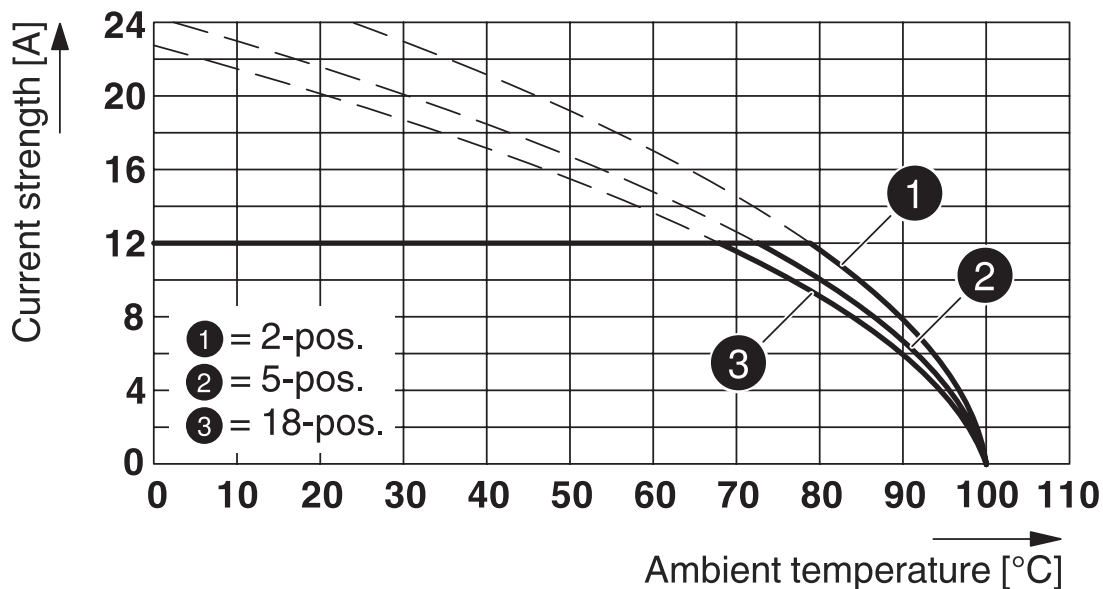
Drawings

Diagram



Type: FKC 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08

Diagram



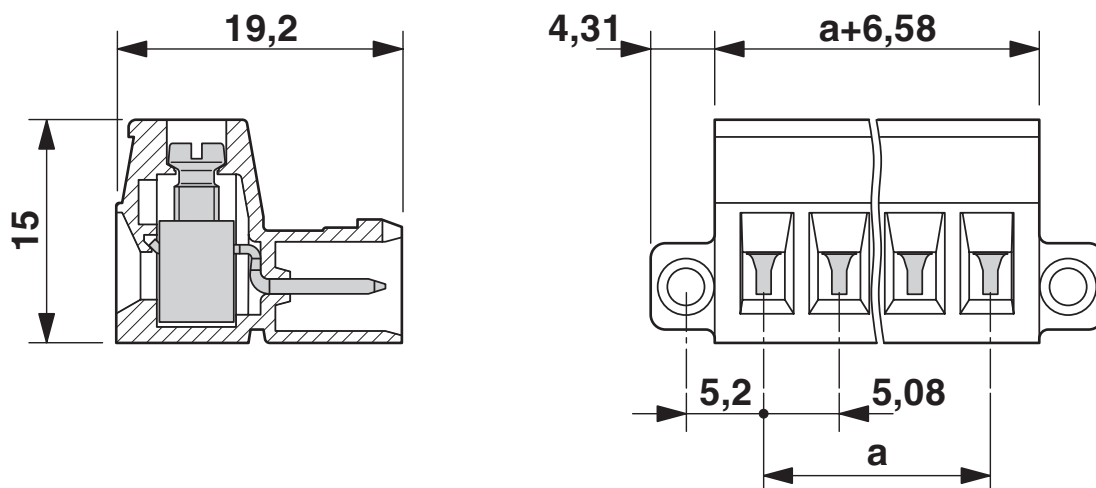
Type: MSTBT 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08

IC 2,5/ 3-STGF-5,08 - PCB connector

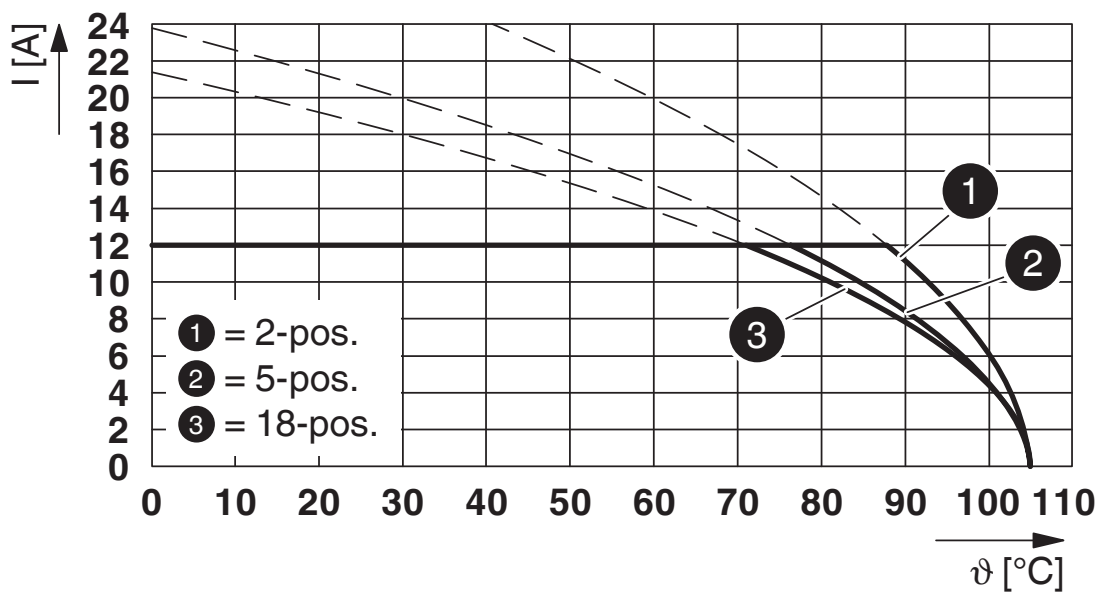
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Dimensional drawing



Diagram



Type: FKCN 2,5/...-STF-5,08 with IC 2,5/...-STGF-5,08


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Approvals

 CSA Approval ID: 13631				
	Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG	Cross Section mm^2
	300 V	10 A	28 - 12	-
	300 V	10 A	28 - 12	-

 IECEE CB Scheme Approval ID: DE1-60988-B1B2				
	Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG	Cross Section mm^2
	250 V	12 A	-	0.2 - 2.5

 EAC Approval ID: B.01687				
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 cULus Recognized Approval ID: E60425-19931014				
	Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG	Cross Section mm^2
	250 V	12 A	30 - 12	-
	300 V	10 A	30 - 12	-

 VDE Zeichengenehmigung Approval ID: 40050694				
	Nominal Voltage U_N	Nominal Current I_N	Cross Section AWG	Cross Section mm^2
	250 V	12 A	-	0.2 - 2.5

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Classifications

ECLASS

ECLASS-11.0	27460202
ECLASS-12.0	27460202
ECLASS-13.0	27460202

ETIM

ETIM 8.0	EC002638
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UNSPSC

UNSPSC 21.0	39121400
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Environmental Product Compliance

China RoHS	Environmentally Friendly Use Period = 50 years For information on hazardous substances, refer to the manufacturer's declaration available under "Downloads"
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Accessories

SZS 0,6X3,5 - Screwdriver

1205053

<https://www.phoenixcontact.com/in/products/1205053>



Actuation tool, for ST terminal blocks, insulated, also suitable for use as a bladed screwdriver, size: 0.6 x 3.5 x 100 mm, 2-component grip, with non-slip grip

CR-MSTB - Coding section

1734401

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Coding section, inserted into the recess in the header or the inverted plug, red insulating material

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SK 5,08/3,8:FORTL.ZAHLEN - Marker card

0804293

<https://www.phoenixcontact.com/in/products/0804293>



Marker card, white, labeled, horizontal: consecutive numbers 1 ... 10, 11 ... 20, etc. up to 91 ... (99)100, mounting type: adhesive, for terminal block width: 5.08 mm, lettering field size: 5.08 x 3.8 mm

EBP 2- 5 - Insertion bridge

1733169

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Insertion bridge for connectors with 5.0 mm or 5.08 mm pitch



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MSTB-BL - Accessories

1755477

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Keying cap, for forming sections, plugs onto header pin, green insulating material

KGG-MSTB 2,5/ 3 - Cable housing

1803947

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Cable housing, pitch: 0 mm, number of positions: 3, color: green

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IC-DFR 3 - Accessories

1852037

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Panel mounting frame, nominal cross section: 2.5 mm², color: green, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: IC-DFR, pitch: 5.08 mm, type of packaging: packed in cardboard, This assembly frame can only be used in combination with IC 2,5/...-STGF-5,08

MSTBT 2,5/ 3-STF-5,08 - PCB connector

1805314

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: MSTBT 2,5/...-STF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

IC 2,5/ 3-STGF-5,08 - PCB connector

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MSTBC 2,5/ 3-STZF-5,08 - PCB connector

1809747

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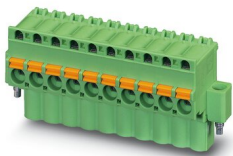


PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: MSTBC 2,5/..-STZF, pitch: 5.08 mm, connection method: Crimp connection, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard, Corresponding female crimp contacts with current [A] and conductor cross section range [mm²] data: 10A/MSTBC-MT 0,5-1,0 (3190564); 10A/MSTBC-MT 0,5-1,0 BA (3190645); 12A/MSTBC-MT 1,5-2,5 (3190551); 12A/MSTBC-MT 1,5-2,5 BA (3190658). BA = Bandkontakte

FKCVW 2,5/ 3-STF-5,08 - PCB connector

1873812

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: FKCVW 2,5/..-STF, pitch: 5.08 mm, connection method: Push-in spring connection, conductor/PCB connection direction: -90 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

IC 2,5/ 3-STGF-5,08 - PCB connector

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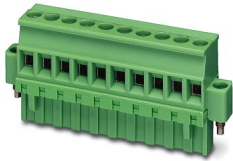
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MVSTBR 2,5/ 3-STF-5,08 - PCB connector

1835106

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: MVSTBR 2,5/...-STF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 90 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

MVSTBW 2,5/ 3-STF-5,08 - PCB connector

1834916

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: MVSTBW 2,5/...-STF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: -90 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

IC 2,5/ 3-STGF-5,08 - PCB connector

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MSTB 2,5/ 3-STF-5,08 - PCB connector

1777992

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: MSTB 2,5/..-STF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

FRONT-MSTB 2,5/ 3-STF-5,08 - PCB connector

1777811

<https://www.phoenixcontact.com/in/products/1777811>



PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: FRONT-MSTB 2,5/..-STF, pitch: 5.08 mm, connection method: Front screw connection, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

IC 2,5/ 3-STGF-5,08 - PCB connector

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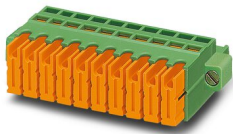
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QC 1/ 3-STF-5,08 - PCB connector

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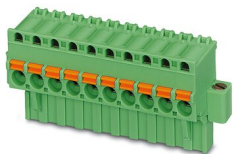


PCB connector, nominal cross section: 1 mm², color: green, nominal current: 10 A, rated voltage (III/2): 630 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: QC 1/...-STF, pitch: 5.08 mm, connection method: Displacement connection, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

FKCVR 2,5/ 3-STF-5,08 - PCB connector

1874112

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PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: FKCVR 2,5/...-STF, pitch: 5.08 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 90 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

IC 2,5/ 3-STGF-5,08 - PCB connector

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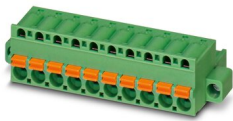
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FKC 2,5/ 3-STF-5,08 - PCB connector

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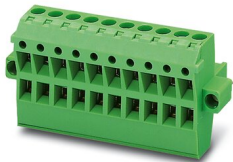


PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 3, product range: FKC 2,5/..-STF, pitch: 5.08 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, locking clip: - Locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard

TMSTBP 2,5/ 3-STF-5,08 - PCB connector

1853117

<https://www.phoenixcontact.com/in/products/1853117>



PCB connector, nominal cross section: 2.5 mm², color: green, nominal current: 12 A, rated voltage (III/2): 320 V, contact surface: Tin, type of contact: Socket, number of potentials: 3, number of rows: 1, number of positions: 3, number of connections: 6, product range: TMSTBP 2,5/..-STF, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, conductor/PCB connection direction: 0 °, locking clip: - without locking clip, plug-in system: COMBICON MSTB 2,5, locking: Screw locking, mounting: Screw flange, type of packaging: packed in cardboard, The plug allows conductors to be looped through from module to module.

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