

https://www.phoenixcontact.com/in/products/1704004



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PCB terminal block, nominal current: 24 A, rated voltage (III/2): 400 V, nominal cross section: 2.5 mm², number of potentials: 1, number of rows: 1, number of positions per row: 1, product range: KDS 3, pitch: 5.08 mm, connection method: Screw connection with tension sleeve, screw head form: L Slotted, mounting: Wave soldering, conductor/PCB connection direction: 0 °, color: green, Pin layout: Linear pinning, Solder pin [P]: 3.5 mm, number of solder pins per potential: 2, type of packaging: packed in cardboard. The article can be aligned to create different nos. of positions!

### Your advantages

- · Well-known connection principle allows worldwide use
- · Low temperature rise, thanks to maximum contact force
- · Allows connection of two conductors
- · Quick and convenient testing using integrated test option
- Two solder pins reduce the mechanical strain on the soldering spots
- The latching on the side enables various numbers of positions to be combined

#### **Commercial Data**

| Item number                          | 1704004       |
|--------------------------------------|---------------|
| Packing unit                         | 50 pc         |
| Minimum order quantity               | 50 pc         |
| Sales Key                            | AAM           |
| Product Key                          | AAMFFA        |
| GTIN                                 | 4017918023157 |
| Weight per Piece (including packing) | 4.452 g       |
| Weight per Piece (excluding packing) | 4.381 g       |
| Customs tariff number                | 85369010      |
| Country of origin                    | PL            |



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### **Technical Data**

### Product properties

| Туре                      | PC terminal block can be aligned |
|---------------------------|----------------------------------|
| Product line              | COMBICON Terminals M             |
| Product type              | Printed circuit board terminal   |
| Product family            | KDS 3                            |
| Number of positions       | 1                                |
| Pitch                     | 5.08 mm                          |
| Number of connections     | 1                                |
| Number of rows            | 1                                |
| Number of potentials      | 1                                |
| Pin layout                | Linear pinning                   |
| Solder pins per potential | 2                                |

### Electrical properties

| Nominal current I <sub>N</sub> | 24 A  |
|--------------------------------|-------|
| Nominal voltage U <sub>N</sub> | 400 V |
| Degree of pollution            | 3     |
| Rated voltage (III/3)          | 320 V |
| Rated surge voltage (III/3)    | 4 kV  |
| Rated voltage (III/2)          | 400 V |
| Rated surge voltage (III/2)    | 4 kV  |
| Rated voltage (II/2)           | 630 V |
| Rated surge voltage (II/2)     | 4 kV  |

#### Connection data

#### Connection technology

| Туре                  | PC terminal block can be aligned |
|-----------------------|----------------------------------|
| Nominal cross section | 2.5 mm <sup>2</sup>              |

#### Conductor connection

| Connection method   | Screw connection with tension sleeve |
|---|--------------------------------------|
| Conductor cross section rigid   | 0.2 mm² 4 mm²                        |
| Conductor cross section flexible  | 0.2 mm² 2.5 mm²                      |
| Conductor cross section AWG   | 24 12                                |
| Conductor cross section flexible, with ferrule without plastic sleeve               | 0.25 mm² 2.5 mm²                     |
| Conductor cross section, flexible, with ferrule, with plastic sleeve                | 0.25 mm² 1.5 mm²                     |
| 2 conductors with same cross section, solid   | 0.2 mm² 1 mm²                        |
| 2 conductors with same cross section, flexible                                      | 0.2 mm² 1 mm²                        |
| 2 conductors with same cross section, flexible, with ferrule without plastic sleeve | 0.25 mm² 0.75 mm²                    |
| 2 conductors with the same cross section, flexible, with TWIN                       | 0.5 mm² 1 mm²                        |



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| ferrule with plastic sleeve |               |
|-----------------------------|---------------|
| Stripping length            | 8 mm          |
| Tightening torque           | 0.5 Nm 0.6 Nm |
| Mounting                    |               |

#### N

| Mounting type         | Wave soldering |
|-----------------------|----------------|
| Pin layout            | Linear pinning |
| Drive form screw head | Slotted (L)    |
| Drive form screw head | Slotted (L)    |
|                       |                |

#### Processing notes

|  | Process | Wave soldering |
|--|---------|----------------|

### Material specifications

#### Material data - contact

| Note                                     | WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201 |
|--|--|
| Contact material                         | Cu alloy   |
| Surface characteristics                  | hot-dip tin-plated   |
| Metal surface terminal point (top layer) | Tin (5 - 7 μm Sn)  |
| Metal surface soldering area (top layer) | Tin (5 - 7 µm Sn)  |

#### Material data - housing

| Color (Housing)   | green (6021) |
|---|--------------|
| Insulating material   | PA           |
| Insulating material group   | 1            |
| CTI according to IEC 60112  | 600          |
| Flammability rating according to UL 94                            | V0           |
| Glow wire flammability index GWFI according to EN 60695-2-12      | 850          |
| Glow wire ignition temperature GWIT according to EN 60695-2-13    | 775          |
| Temperature for the ball pressure test according to EN 60695-10-2 | 125 °C       |

#### Material data - actuating element

|          | 9 |    |
|----------|---|----|
| Color () |   | () |

#### **Dimensions**

| Dimensional drawing | h h     |
|---------------------|---------|
| Pitch               | 5.08 mm |
| Width [w]           | 5.08 mm |



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| Height [h]            | 28.5 mm |
|-----------------------|---------|
| Length [I]            | 27 mm   |
| Installed height      | 25 mm   |
| Solder pin length [P] | 3.5 mm  |

#### Mechanical tests

| T4 f     |           | al a .aa a a. a |     | -1   |        |
|----------|-----------|-----------------|-----|------|--------|
| lest for | conductor | aamaae          | and | siac | kenina |

| Specification |             |
|---------------|-------------|
| Result        | Test passed |
| Pull-out test |             |

| Specification   | IEC 60998-2-1:1990-04                |
|---|--------------------------------------|
| Conductor cross section/conductor type/tractive force setpoint/actual value | 0.2 mm <sup>2</sup> / solid / > 10 N |
|   | 0.2 mm² / flexible / > 10 N          |
|   | 4 mm² / solid / > 60 N               |
|   | 2.5 mm² / flexible / > 50 N          |

| I orque test  |                       |
|---------------|-----------------------|
| Specification | IEC 60998-2-1:1990-04 |

#### Electrical tests

### Temperature-rise test

| Requirement temperature-rise test Increase in temperature ≤ 45 K | Specification                     | IEC 60998-2-1:1990-04          |
|--|-----------------------------------|--------------------------------|
|  | Requirement temperature-rise test | Increase in temperature ≤ 45 K |

#### Insulation resistance

| Specification                                | IEC 60998-2-1:1990-04 |
|--|-----------------------|
| Insulation resistance, neighboring positions | 10 <sup>9</sup> Ω     |

### Air clearances and creepage distances |

| All dicarances and dicepage distances                  |                     |
|--|---------------------|
| Specification  | IEC 60664-1:2007-04 |
| Insulating material group                              | I                   |
| Comparative tracking index (IEC 60112)                 | CTI 600             |
| Rated insulation voltage (III/3)                       | 320 V               |
| Rated surge voltage (III/3)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/3) | 3 mm                |
| minimum creepage distance (III/3)                      | 4 mm                |
| Rated insulation voltage (III/2)                       | 400 V               |
| Rated surge voltage (III/2)                            | 4 kV                |
| minimum clearance value - non-homogenous field (III/2) | 3 mm                |
| minimum creepage distance (III/2)                      | 3 mm                |
| Rated insulation voltage (II/2)                        | 630 V               |
| Rated surge voltage (II/2)                             | 4 kV                |
| minimum clearance value - non-homogenous field (II/2)  | 3 mm                |
| minimum creepage distance (II/2)                       | 3.2 mm              |



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### Environmental and real-life conditions

| Specification          | IEC 60068-2-6:1995-03   |
|------------------------|-------------------------|
| Frequency              | 10 - 150 - 10 Hz        |
| Sweep speed            | 1 octave/min            |
| Amplitude              | 0.35 mm (10 Hz 60.1 Hz) |
| Sweep speed            | 5g (60.1 Hz 150 Hz)     |
| Test duration per axis | 2.5 h                   |

#### Glow-wire test

| Specification    | IEC 60998-2-1:1990-04 |
|------------------|-----------------------|
| Temperature      | 850 °C                |
| Time of exposure | 5 s                   |

#### Ambient conditions

| Ambient temperature (operation)         | -40 °C 100 °C (Depending on the current carrying capacity/derating curve) |
|---|---|
| Ambient temperature (storage/transport) | -40 °C 70 °C  |
| Relative humidity (storage/transport)   | 30 % 70 %   |
| Ambient temperature (assembly)          | -5 °C 100 °C  |

### Packaging specifications

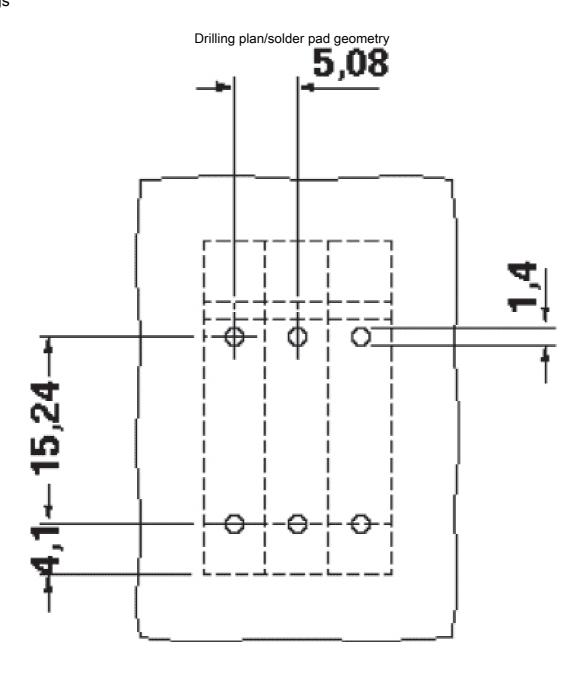
| Type of packaging packed in cardboard |
|---------------------------------------|
|---------------------------------------|



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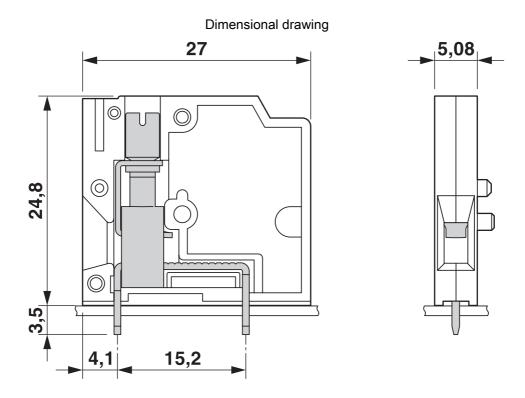
## Drawings





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## Approvals

| • | CSA<br>Approval ID: 13631 |                                |                                |                   |                               |
|---|---------------------------|--------------------------------|--------------------------------|-------------------|-------------------------------|
|   |                           | Nominal Voltage U <sub>N</sub> | Nominal Current I <sub>N</sub> | Cross Section AWG | Cross Section mm <sup>2</sup> |
|   |                           | 300 V                          | 10 A                           | 24 - 12           | -                             |

| <b>7/</b> | UL Recognized Approval ID: FILE E 60425 |                                |                                |                   |                               |
|-----------|---|--------------------------------|--------------------------------|-------------------|-------------------------------|
|           |   | Nominal Voltage U <sub>N</sub> | Nominal Current I <sub>N</sub> | Cross Section AWG | Cross Section mm <sup>2</sup> |
|           |   | 250 V                          | 15 A                           | 28 - 12           | -                             |
|           |   | 300 V                          | 10 A                           | 28 - 12           | -                             |

| EAC | EAC Approval ID: B.01687 |
|-----|--------------------------|
|     |                          |



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## Classifications

UNSPSC 21.0

#### **ECLASS**

| ECLASS-11.0 | 27460101 |  |  |
|-------------|----------|--|--|
| ECLASS-12.0 | 27460101 |  |  |
| ECLASS-13.0 | 27460101 |  |  |
| ETIM        |          |  |  |
| ETIM 8.0    | EC002643 |  |  |
| UNSPSC      |          |  |  |

39121400



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## **Environmental Product Compliance**

| REACh SVHC | Lead 7439-92-1   |  |
|------------|--|--|
|            |  |  |
| China RoHS | Environmentally Friendly Use Period = 50 years   |  |
|            | For information on hazardous substances, refer to the manufacturer's declaration available under "Downloads" |  |



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#### Accessories

RZ 2,54 - Pitch spacer

1780044

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Pitch spacer, raises the pitch by 2.54 mm, interlocks with terminal block of the same shape, color: green

### RPS - Reducing plug

0201647

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Reducing plug, number of positions: 1, color: gray



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#### SZG 0,6X3,5 VDE - Screwdriver

1205121

https://www.phoenixcontact.com/in/products/1205121



Screwdriver, slot-headed, graded, for test socket screws, size:  $0.6 \times 3.5 \times 100$  mm, 2-component grip, with non-slip grip

#### MPS-MT - Test plugs

0201744

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Test plugs, with solder connection up to 1 mm<sup>2</sup> conductor cross section, number of positions: 1, color: gray



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#### BNB-ZB 5,LGS:FORTL.ZAHLEN - Marker pin Zack strip

1400201

https://www.phoenixcontact.com/in/products/1400201



Marker pin Zack strip, Strip, white, labeled, printed horizontally: consecutive numbers 1 ... 10, 11 ... 20, etc. up to 491 ... 500, mounting type: plug in, for terminal block width: 5 mm, lettering field size: 4 x 4 mm, Number of individual labels: 10

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