

# MCD 0,5/ 4-G1-2,5 - PCB header



1894820

<https://www.phoenixcontact.com/in/products/1894820>

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PCB headers, nominal cross section: 0.5 mm<sup>2</sup>, color: green, nominal current: 4 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Pin, number of potentials: 8, number of rows: 2, number of positions: 4, number of connections: 8, product range: MCD 0,5/..-G1, pitch: 2.5 mm, mounting: Wave soldering, pin layout: Linear pinning, solder pin [P]: 3.8 mm, number of solder pins per potential: 1, plug-in system: COMBICON FK-MC 0,5, Pin connector pattern alignment: Standard, locking: without, mounting: without, type of packaging: packed in cardboard

## Your advantages

- Well-known mounting principle allows worldwide use
- Conductor connection on several levels enables higher contact density

## Commercial Data

Item number	1894820
Packing unit	50 pc
Minimum order quantity	50 pc
Sales Key	AAA
Product Key	AAASDA
Catalog Page	Page 173 (C-1-2013)
GTIN	4017918162092
Weight per Piece (including packing)	3.873 g
Weight per Piece (excluding packing)	3.804 g
Customs tariff number	85366930
Country of origin	PL

# MCD 0,5/ 4-G1-2,5 - PCB header



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## Technical Data

### Product properties

Type	Standard
Product line	COMBICON Connectors XS
Product type	PCB headers
Product family	MCD 0,5/...-G1
Number of positions	4
Pitch	2.5 mm
Number of connections	8
Number of rows	2
Mounting flange	without
Number of potentials	8
Pin layout	Linear pinning
Solder pins per potential	1

### Electrical properties

Nominal current $I_N$	4 A
Nominal voltage $U_N$	160 V
Degree of pollution	3
Contact resistance	3 mΩ
Rated voltage (III/3)	80 V
Rated surge voltage (III/3)	1.5 kV
Rated voltage (III/2)	160 V
Rated surge voltage (III/2)	2.5 kV
Rated voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV

### Mounting

Mounting type	Wave soldering
Pin layout	Linear pinning

### Material specifications

#### Material data - contact

Note	WEEE/RoHS-compliant, free of whiskers according to IEC 60068-2-82/JEDEC JESD 201
Contact material	Cu alloy
Surface characteristics	Tin-plated
Metal surface contact area (top layer)	Tin (3 - 5 μm Sn)
Metal surface contact area (middle layer)	Nickel (1 - 3 μm Ni)
Metal surface soldering area (top layer)	Tin (3 - 5 μm Sn)
Metal surface soldering area (middle layer)	Nickel (1 - 3 μm Ni)

#### Material data - housing

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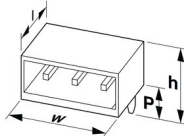
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Color (Housing)	green (6021)
Insulating material	PA
Insulating material group	I
CTI according to IEC 60112	600
Flammability rating according to UL 94	V0
Glow wire flammability index GWFI according to EN 60695-2-12	850
Glow wire ignition temperature GWIT according to EN 60695-2-13	775
Temperature for the ball pressure test according to EN 60695-10-2	125 °C

## Material data – actuating element

Color ()	()
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## Dimensions

Dimensional drawing	
Pitch	2.5 mm
Width [w]	11.9 mm
Height [h]	25.7 mm
Length [l]	17.5 mm
Installed height	21.9 mm
Solder pin length [P]	3.8 mm

## Mechanical tests

### Test for conductor damage and slackening

Specification	IEC 60999-1:1999-11
Result	Test passed

### Repeated connection and disconnection

Specification	IEC 60999-1:1999-11
Result	Test passed

### Pull-out test

Specification	IEC 60999-1:1999-11
Conductor cross section/conductor type/tractive force setpoint/actual value	0.2 mm <sup>2</sup> / solid / > 10 N
	0.2 mm <sup>2</sup> / flexible / > 10 N
	0.5 mm <sup>2</sup> / solid / > 20 N
	0.5 mm <sup>2</sup> / flexible / > 20 N

### Insertion and withdrawal forces

Result	Test passed
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No. of cycles	25
Insertion strength per pos. approx.	7 N
Withdraw strength per pos. approx.	7 N

## Contact holder in insert

Specification	IEC 60512-15-1:2008-05
Contact holder in insert Requirements >20 N	Test passed

## Resistance of inscriptions

Specification	IEC 60068-2-70:1995-12
Result	Test passed

## Polarization and coding

Specification	IEC 60512-13-5:2006-02
Result	Test passed

## Visual inspection

Specification	IEC 60512-1-1:2002-02
Result	Test passed

## Dimension check

Specification	IEC 60512-1-2:2002-02
Result	Test passed

## Electrical tests

### Thermal test | Test group C

Specification	IEC 60512-5-1:2002-02
Tested number of positions	12

### Insulation resistance

Specification	IEC 60512-3-1:2002-02
Insulation resistance, neighboring positions	$10^{12} \Omega$

### Temperature cycles

Specification	IEC 60999-1:1999-11
Result	Test passed

### Air clearances and creepage distances |

Specification	IEC 60664-1:2007-04
Insulating material group	I
Comparative tracking index (IEC 60112)	CTI 600
Rated insulation voltage (III/3)	80 V
Rated surge voltage (III/3)	1.5 kV
minimum clearance value - non-homogenous field (III/3)	0.8 mm
minimum creepage distance (III/3)	1.7 mm
Rated insulation voltage (III/2)	160 V

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Rated surge voltage (III/2)	2.5 kV
minimum clearance value - non-homogenous field (III/2)	1.5 mm
minimum creepage distance (III/2)	1.5 mm
Rated insulation voltage (II/2)	320 V
Rated surge voltage (II/2)	2.5 kV
minimum clearance value - non-homogenous field (II/2)	1.5 mm
minimum creepage distance (II/2)	1.6 mm

## Environmental and real-life conditions

### Vibration test

Specification	IEC 60068-2-6:2007-12
Frequency	10 - 150 - 10 Hz
Sweep speed	1 octave/min
Amplitude	0.35 mm (10 Hz ... 60.1 Hz)
Sweep speed	5g (60.1 Hz ... 150 Hz)
Test duration per axis	2.5 h

### Durability test

Specification	IEC 60512-9-1:2010-03
Impulse withstand voltage at sea level	1.75 kV
Contact resistance R <sub>1</sub>	3 mΩ
Contact resistance R <sub>2</sub>	4 mΩ
Insertion/withdrawal cycles	25

### Climatic test

Specification	ISO 6988:1985-02
Corrosive stress	0.2 dm <sup>3</sup> SO <sub>2</sub> on 300 dm <sup>3</sup> /40 °C/1 cycle
Thermal stress	100 °C/168 h
Power-frequency withstand voltage	0.84 kV

### Ambient conditions

Ambient temperature (operation)	-40 °C ... 100 °C (dependent on the derating curve)
Ambient temperature (storage/transport)	-40 °C ... 70 °C
Relative humidity (storage/transport)	30 % ... 70 %
Ambient temperature (assembly)	-5 °C ... 100 °C

## Packaging specifications

Type of packaging	packed in cardboard
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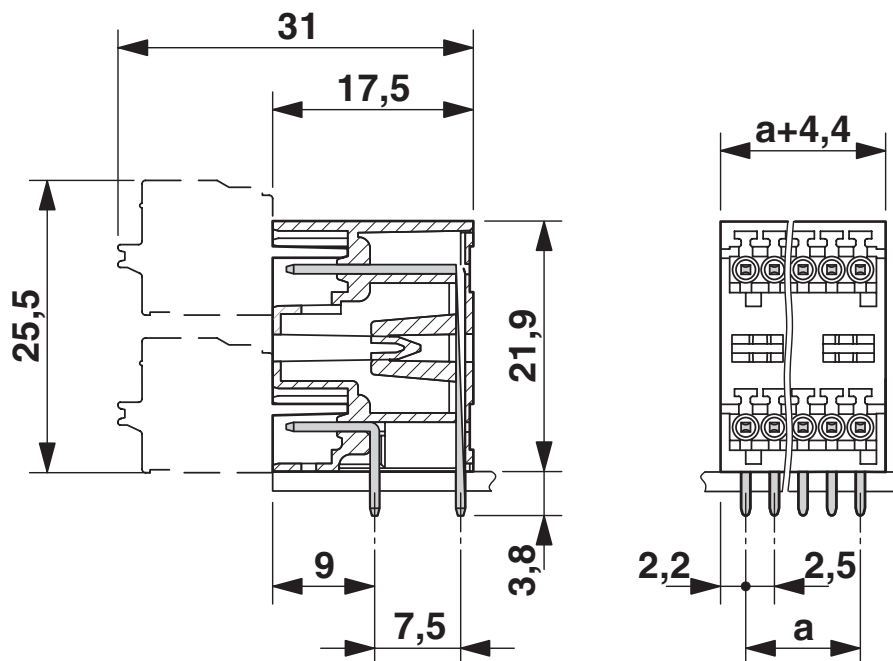
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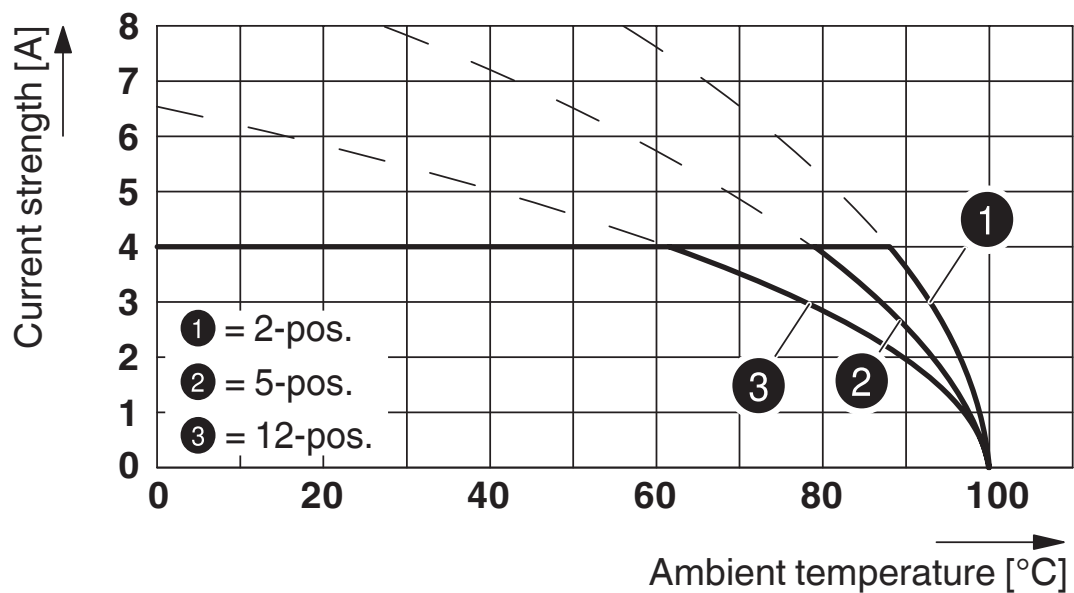
<https://www.phoenixcontact.com/in/products/1894820>

## Drawings

Dimensional drawing



Diagram



Type: FK-MC 0,5/...-ST-2,5 with MCD 0,5/...-G1-2,5

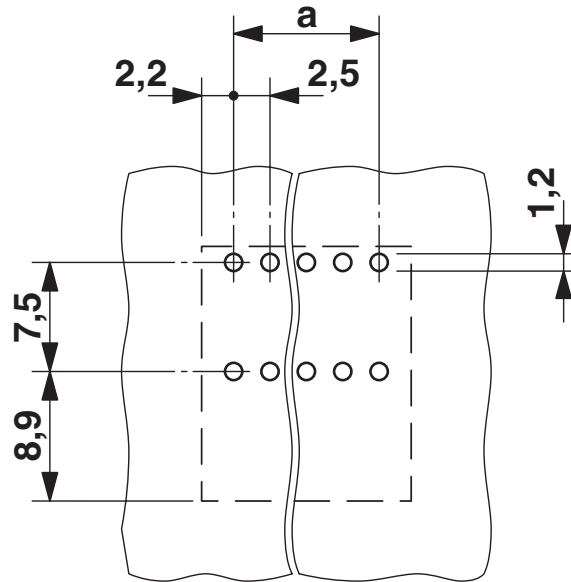
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Drilling plan/solder pad geometry



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## Approvals

 <b>IECEE CB Scheme</b> Approval ID: DE1-56068-B1B2	Nominal Voltage $U_N$	Nominal Current $I_N$	Cross Section AWG	Cross Section $\text{mm}^2$
	80 V	4 A	-	-

 <b>EAC</b> Approval ID: B.01687
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 <b>cULus Recognized</b> Approval ID: E60425-19990913	Nominal Voltage $U_N$	Nominal Current $I_N$	Cross Section AWG	Cross Section $\text{mm}^2$
	125 V	4 A	-	-

 <b>VDE Gutachten mit Fertigungsüberwachung</b> Approval ID: 40013394	Nominal Voltage $U_N$	Nominal Current $I_N$	Cross Section AWG	Cross Section $\text{mm}^2$
	80 V	4 A	-	-



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## Classifications

### ECLASS

ECLASS-11.0	27460201
ECLASS-12.0	27460201
ECLASS-13.0	27460201

### ETIM

ETIM 8.0	EC002637
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### UNSPSC

UNSPSC 21.0	39121400
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## Environmental Product Compliance

China RoHS	Environmentally friendly use period: unlimited = EFUP-e
	No hazardous substances above threshold values

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## Accessories

### CP-MC 0,5 - Coding profile

1881435

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Coding profile, is inserted into the groove in the header, red insulating material



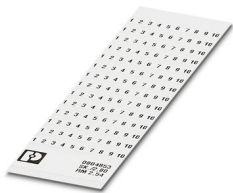
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### SK 2,54/2,8:FORTL.ZAHLEN - Marker card

0804853

<https://www.phoenixcontact.com/in/products/0804853>

Marker card, white, labeled, horizontal: consecutive numbers 1 ... 10, 11 ... 20, etc. up to 91 ... 99, mounting type: adhesive, for terminal block width: 2.54 mm, lettering field size: 2.54 x 2.8 mm



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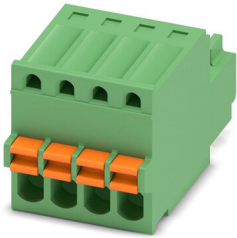
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## FK-MC 0,5/ 4-ST-2,5 - PCB connector

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PCB connector, nominal cross section: 0.5 mm<sup>2</sup>, color: green, nominal current: 4 A, rated voltage (III/2): 160 V, contact surface: Tin, type of contact: Socket, number of potentials: 4, number of rows: 1, number of positions: 4, number of connections: 4, product range: FK-MC 0,5/...-ST, pitch: 2.5 mm, connection method: Push-in spring connection, conductor/PCB connection direction: 0 °, plug-in system: COMBICON FK-MC 0,5, locking: without, mounting: without, type of packaging: packed in cardboard

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